



**THE PREPARATORY MANUAL
OF CHEMICAL WARFARE
AGENTS
A LABORATORY MANUAL**

CONTENTS

Section I: Laboratory Tutorial and reference guide	Page 001
Chapter 1: Laboratory tutorial on techniques and procedures	Page 001
Introduction.....	Page 001
Lab safety.....	Page 001
Laboratory equipment.....	Page 003
Methods of heating.....	Page 004
Methods of cooling.....	Page 006
Extraction.....	Page 008
Salting out.....	Page 010
Recrystallization, product recovery, and filtration.....	Page 010
Filtration.....	Page 011
Washing liquids and solids.....	Page 013
Drying agents and drying liquids.....	Page 014
Distillation.....	Page 015
Chapter 2: Reference guide	Page 019
Section II: Lachrymatory, disabling, and irritant agents	Page 047
Chapter 3: Physical Nature of Lachrymator, disabling, and irritant substances	Page 047
Introduction.....	Page 047
Physical properties of riot control, disabling, and irritant agents.....	Page 047
Protection.....	Page 047
Decontamination.....	Page 047
Mechanism of body action.....	Page 048
Signs and symptoms.....	Page 048
Treatment.....	Page 048
Chapter 4: Preparation of Lachrymator, disabling, and irritant substances	Page 049
01-001. Chloropicrin.....	Page 049
Procedure 1-001A: Preparation of Chloropicrin.....	Page 049
Procedure 1-001B: Preparation of Chloropicrin.....	Page 050
01-002. Bromopicrin.....	Page 051
Procedure 1-002A: Preparation of Bromopicrin.....	Page 052
01-003. DA. Diphenylchloroarsine.....	Page 054
Procedure 1-003A: Preparation of Diphenylchloroarsine.....	Page 055
01-004. DM. Adamsite.....	Page 056
Procedure 1-004A: Preparation of Adamsite.....	Page 056
01-005. CA. Chloroacetone.....	Page 058
Procedure 1-005A: Preparation of Chloroacetone.....	Page 058
01-006. DCA. Dichloroacetone.....	Page 059
Procedure 1-006A: Preparation of Dichloroacetone.....	Page 060
01-007. BC. Bromoacetone.....	Page 061
Procedure 1-007A: Preparation of Bromoacetone.....	Page 062
01-008. DIIMINE.....	Page 063
Procedure 1-008A: Preparation of DIIMINE.....	Page 064
01-009. CS.....	Page 065
Procedure 1-009A: Preparation of CS.....	Page 065
01-010. CN. Chloroacetophenone.....	Page 067
Procedure 1-010A: Preparation of CN.....	Page 067
01-011. BBC.....	Page 068
Procedure 1-011A: Preparation of BBC.....	Page 069
Section III: Blood agents	Page 072
Chapter 5: Physical Nature of Blood Agents	Page 072
I. Cyanides	Page 072
Introduction.....	Page 072
Physical properties (hydrogen cyanide).....	Page 072
Detection.....	Page 072
Protection.....	Page 072
Decontamination.....	Page 072

Contents

Mechanism of action within the body.....	Page 073
Signs and symptom of exposure.....	Page 073
Treatment.....	Page 073
Administration of cyanide antidotes.....	Page 073
II. Cyanogens	Page 074
Treatment.....	Page 074
Physical properties.....	Page 074
Detection.....	Page 074
Decontamination.....	Page 074
Mechanism of action within the body.....	Page 074
Signs and symptoms of exposure.....	Page 075
Treatment.....	Page 075
III. Arsines	Page 075
Introduction.....	Page 075
Physical properties.....	Page 075
Mechanism of action within the body.....	Page 076
Signs and symptoms of exposure.....	Page 076
Treatment.....	Page 076
IV. Phosgene	Page 076
Introduction.....	Page 076
Physical properties of phosgene.....	Page 076
Detection.....	Page 076
Protection.....	Page 077
Decontamination.....	Page 077
Mechanism of action within the body.....	Page 077
Signs and symptoms.....	Page 077
Treatment.....	Page 077
Chapter 6: The Preparation of blood agents	Page 079
02-001. AC. Hydrogen cyanide.....	Page 079
Procedure 2-001A: Preparation of Hydrogen cyanide (cyanide process).....	Page 079
Procedure 2-001B: Preparation of Hydrogen cyanide (ferrocyanide process)...	Page 081
02-002. CA. Cyanogen.....	Page 082
Procedure 2-002A: Preparation of Cyanogen (hydrogen cyanide process).....	Page 083
02-003. CK. Cyanogen chloride.....	Page 084
Procedure 2-003A: Preparation of Cyanogen Chloride (chlorine process).....	Page 085
Procedure 2-003B: Preparation of Cyanogen Chloride (chlorine process).....	Page 086
02-004. BC. Cyanogen bromide.....	Page 088
Procedure 2-004A: Preparation of Cyanogen Bromide.....	Page 088
Procedure 2-004B: Preparation of Cyanogen Bromide.....	Page 089
02-005. Arsine.....	Page 090
Procedure 2-005A: Preparation of Arsine.....	Page 091
02-006. VS. Vinylarsine.....	Page 093
Procedure 2-006A: Preparation of Vinylarsine.....	Page 094
02-007. Phosgene. Carbonyl chloride.....	Page 095
Procedure 2-007A: Preparation of Phosgene (liquid chlorine process).....	Page 096
Procedure 2-007B: Preparation of Phosgene (carbon process).....	Page 098
Section IV: Blister agents (potent vesicants: tissue damaging agents)	Page 101
Chapter 7: Physical Nature of Blister agents	Page 101
Introduction.....	Page 101
I. Mustard agents	Page 101
Physical and Chemical properties.....	Page 102
Detection.....	Page 102
Protection.....	Page 102
Decontamination.....	Page 103
Mechanism of action.....	Page 103
Toxicity of the mustards.....	Page 103
Treatment of mustard lesions.....	Page 105
Secondary infections as a result of mustard agent exposure.....	Page 105
Long term effects of mustard exposure.....	Page 105
II. Arsenicals	Page 106

Contents

Introduction.....	Page 106
Physical and chemical characteristics.....	Page 106
Detection.....	Page 106
Protection.....	Page 107
Decontamination.....	Page 107
Mechanism of action in the body.....	Page 107
Body effects.....	Page 107
General treatment.....	Page 108
III. Phosgene oxime.....	Page 108
Introduction.....	Page 108
Physical properties of phosgene oxime.....	Page 108
Detection.....	Page 108
Protection and decontamination.....	Page 108
Mechanism of action.....	Page 108
Physical effects.....	Page 109
Treatment.....	Page 109
Chapter 8: Preparation of Blister Agents.....	Page 110
03-001. Sulfur Mustard. Mustard gas. Kampfstoff.....	Page 110
Procedure 3-001A: Preparation of Mustard gas (levinstein process).....	Page 110
Procedure 3-001B: Preparation of Mustard gas (levinstein process).....	Page 112
Procedure 3-001C: Preparation of Mustard gas (sodium sulfide process).....	Page 113
03-002. Sulfur Mustard-II. Mustard gas II.....	Page 115
Procedure 3-002A: Preparation of Mustard gas II (sodium sulfide process).....	Page 116
03-003. MD. Methylchloroarsine.....	Page 117
Procedure 3-003A: Preparation of Methylchloroarsine.....	Page 118
03-004. ED. Ethylchloroarsine.....	Page 119
Procedure 3-004A: Preparation of Ethylchloroarsine.....	Page 120
Procedure 3-004B: Preparation of Ethylchloroarsine.....	Page 122
03-005. Lewisite. 2-Chlorovinylchloroarsine.....	Page 123
Procedure 3-005A: Preparation of Lewisite.....	Page 124
Procedure 3-005B: Preparation of Lewisite (modified process).....	Page 125
03-006. PD. Phenylchloroarsine.....	Page 126
Procedure 3-006A: Preparation of Phenylchloroarsine.....	Page 127
03-007. AS-20. Distilled Arsine mixture.....	Page 128
Procedure 3-007A: Preparation of AS-20.....	Page 129
03-008. HN1. N-ethyl-2,2'di(chloroethyl) amine.....	Page 131
Procedure 3-008A: Preparation of HN1.....	Page 132
Procedure 3-008B: Preparation of HN1 (sulfur/chlorine process).....	Page 133
03-009. HN2. N-methyl-2,2'di(chloroethyl) amine.....	Page 135
Procedure 3-009A: Preparation of HN2.....	Page 136
Procedure 3-009B: Preparation of HN2 (sulfur/chlorine process).....	Page 138
03-10. HN3. tris(beta-chloroethyl)amine.....	Page 139
Procedure 3-010A: Preparation of HN3.....	Page 141
Procedure 3-010B: Preparation of HN3 (sulfur/chlorine process).....	Page 142
03-011. HN4. tris(beta-chlorobutyl)amine.....	Page 144
Procedure 3-011A: Preparation of HN4.....	Page 145
Procedure 3-011B: Preparation of HN4 (sulfur/chlorine process).....	Page 147
03-012. CX. Phosgene oxime.....	Page 149
Procedure 3-012A: Preparation of Phosgene oxime.....	Page 150
Section V: Nerve agents (Potent acetylcholinesterase inhibitors).....	Page 153
Chapter 9: Physical Nature of Nerve agents.....	Page 153
Introduction.....	Page 153
History.....	Page 153
Military use.....	Page 154
Chemical nature.....	Page 154
Environmental persistence.....	Page 155
Toxicity: Mechanisms of action.....	Page 156
Symptoms from exposure.....	Page 156
Treatment.....	Page 156
Methods of body entry and potential fates of exposure thereto.....	Page 157

Contents

Metabolism.....	Page 157
Behavioral effects of nerve agent exposure.....	Page 157
Combined effects of nerve agents with other warfare agents.....	Page 158
Potential pretreatment of personnel.....	Page 158
Chronic exposure.....	Page 158
Delayed affects.....	Page 158
Acute effects.....	Page 159
Exposure to high concentrations of nerve agent.....	Page 159
Long term affects after recovery.....	Page 159
Short term exposure with unknown concentrations (through inhalation).....	Page 160
Short-term exposure to unknown concentrations (through eye and skin contact)...	Page 160
Intermediate syndromes.....	Page 160
Recovery.....	Page 161
Summary and conclusion.....	Page 161
Chapter 10: Preparation of Nerve Agents.....	Page 163
04-001. Sarin. GB; Trilon 46.....	Page 163
Procedure 04-001A: Preparation of Sarin (sodium fluoride process).....	Page 163
Procedure 04-001B: Preparation of Sarin (preferred procedure).....	Page 166
Procedure 04-001C: Preparation of Sarin (modified sodium fluoride process)..	Page 169
04-002. Thiosarin. GS. Sulfur sarin.....	Page 171
Procedure 04-002A: Preparation of Thiosarin.....	Page 172
04-003. ChloroSarin. ClGB.....	Page 174
Procedure 04-003A: Preparation of Chlorosarin.....	Page 174
04-004. Sarin-Ethyl. GBE. Sarin-II.....	Page 176
Procedure 04-004A: Preparation of Sarin-ethyl.....	Page 177
Procedure 04-004B: Preparation of Sarin-ethyl (sodium fluoride process).....	Page 179
04-005. FluoroTabun Hydrochloride. FTH.....	Page 182
Procedure 04-005A: Preparation of FluoroTabun Hydrochloride.....	Page 182
04-006. Tabun. GA.....	Page 184
Procedure 04-006A: Preparation of Tabun (preferred process).....	Page 185
Procedure 04-006B: Preparation of Tabun.....	Page 187
04-007. NPF. Neopentylene phosphoryl fluoridate.....	Page 189
Procedure 04-007A: Preparation of NPF.....	Page 190
04-008. Sarin-isopropyl. GBI. Sarin-III.....	Page 191
Procedure 04-008A: Preparation of Sarin-isopropyl.....	Page 192
Procedure 04-008B: Preparation of Sarin-isopropyl (sodium fluoride process)..	Page 195
04-009. Cyclosarin. GF.....	Page 197
Procedure 04-009A: Preparation of Cyclosarin (sodium fluoride process).....	Page 198
Procedure 04-009B: Preparation of Cyclosarin (preferred procedure).....	Page 200
04-010. ThioTabun. GAA.....	Page 202
Procedure 04-010A: Preparation of Thiotabun.....	Page 203
04-011. Soman. GD. Trilon.....	Page 205
Procedure 04-011A: Preparation of Soman (sodium fluoride process).....	Page 206
Procedure 04-011B: Preparation of Soman (preferred process).....	Page 208
Procedure 04-011C: Preparation of Soman (sodium fluoride process).....	Page 210
04-012. NPSF. Neopentylene thiophosphorus fluoridate.....	Page 213
Procedure 04-012A: Preparation of NPSF.....	Page 213
04-013. Tabun-II. GAA.....	Page 215
Procedure 04-013A: Preparation of Tabun-II.....	Page 216
04-014. ThioSoman. GDS. ThioTrilon.....	Page 217
Procedure 04-014A: Preparation of Thiosoman.....	Page 218
04-015. ChloroSoman. GDCl. ChloroTrilon.....	Page 220
Procedure 04-015A: Preparation of Chlorosoman.....	Page 221
04-016. VX. TX-60.....	Page 222
Procedure 04-016A: Preparation of VX.....	Page 223
04-017. IIVX. Sub-VX.....	Page 227
Procedure 04-017A: Preparation of IIVX.....	Page 228
04-018. V-sub x.....	Page 230
Procedure 04-018A: Preparation of V-sub x.....	Page 231
Section VI: Experimental chemical warfare.....	Page 234

Contents

Chapter 11: The preparation of experimental chemical warfare agents	Page 234
Overview.....	Page 234
11-001. Chemical agent 4-692-530-01.....	Page 235
Procedure 11-001A: Preparation of Chemical agent 4-692-530-01.....	Page 236
11-002. Chemical agent 4-692-530-02.....	Page 238
Procedure 11-002A: Preparation of Chemical agent 4-692-530-02.....	Page 238
11-003. Chemical agent 4-686-293-01.....	Page 240
Procedure 11-003A: Preparation of Chemical agent 4-686-293-01.....	Page 240
11-004. Chemical agent 4-686-293-02.....	Page 242
Procedure 11-004A: Preparation of Chemical agent 4-686-293-02.....	Page 243
Section VII: Methods of dissemination and use	Page 246
Chapter 12: Dissemination techniques and munitions	Page 246
I. Aerosol Techniques (pressure release systems)	Page 246
II. Smoke generating techniques (pyrotechnic devices)	Page 248
III. Explosive techniques (explosives munitions)	Page 250
IV. Special techniques (atomizers, humidifiers, and foggers)	Page 252
References	Page 256